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(21) International Application Number: PCT/FI99/00076 (22) International Filing Date: 3 February 1999 (03.02.99) (30) Priority Data: 980262 5 February 1998 (05.02.98) FI (71) Applicant (for all designated States except US): TAMMER- Matic Oy [FI/FI]; Tesomanvaltatie 28, FIN-33300 Tam- pere (FI). (72) Inventors; and (75) Inventors/Applicants (for US only): HÄTINEN, Timo [FI/FI]; Pähkinäkuja 4 A 15, FIN-33840 Tampere (FI). SYVÄLAHTI, Esa [FI/FI]; Luhtatie 31, FIN-37120 Nokia (FI). (74) Agent: KOLSTER OY AB; Iso Roobertinkatu 23, P.O. Box 148, FIN-00121 Helsinki (FI).		(81) Designated States: AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the</i> <i>claims and to be republished in the event of the receipt of</i> <i>amendments.</i>
(54) Title: METHOD OF WASHING VEHICLES		
(57) Abstract <p>The invention relates to a method of washing vehicles. In the method the vehicle is washed by an automatic vehicle washing apparatus comprising means (1) for prewashing and means (2) for washing. Said means (1, 2) and the vehicle (5) to be washed are arranged to move in relation to each other in the longitudinal direction of the vehicle (5). Prewash agent is fed to the surface of the vehicle (5) to be washed with the pseudo-pressure (P) of the prewash agent exceeding 8 bar.</p>		

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METHOD OF WASHING VEHICLES

The method relates to a method of washing vehicles by an automatic vehicle washing apparatus comprising at least means for prewashing and means for actual washing, said means and the vehicle to be washed being arranged to move in relation to each other in the longitudinal direction of the vehicle to be washed, whereby the vehicle is prewashed by spraying prewash agent onto the surface of the vehicle during prewash, and washed.

An automatic vehicle washing apparatus typically comprises means for prewashing, means for actual washing, and means for drying. In addition to these means, the washing apparatus may also comprise other means according to the need, such as means for rinsing off detergents. The means and the vehicle to be washed are arranged to move in relation to each other in the longitudinal direction of the vehicle to be washed. Finnish application 924,420, for example, discloses an automatic vehicle washing equipment. When a vehicle is being washed by an automatic vehicle washing apparatus, the problem compared e.g. with handwash is that it is very difficult to ensure a sufficiently good washing result. To ensure a sufficiently good result, frequently excessive amounts of water, chemicals and washing time have to be employed, resulting in a waste of energy, water and chemicals.

It is the object of the present invention to provide a method of washing vehicles in an automatic vehicle washing apparatus, the method avoiding the above drawbacks.

The method of the invention is characterized by spraying the prewash agent onto the surface of the vehicle to be washed with the pseudo-pressure of the prewash agent exceeding 8 bar.

In association with automatic vehicle washing apparatuses, the prewash agent is typically sprayed onto the surface of the vehicle to be washed at a very low pressure. The typical pressure employed by e.g. a pump is about 5 bar, prewash agent being spread onto the surface of the vehicle practically without pressure, allowing for the effects of pressure losses. When tests were performed it was unexpectedly observed that by feeding the prewash agent onto the surface of the vehicle at a higher pressure, the washing result improved. The most unexpected observation was that with a further increase in pressure, the washing result was impaired after a given limit. Accordingly, it is essential to the invention that prewash agent is sprayed onto the surface of the vehicle to be washed at a sufficiently high pressure, but

preferably not at an excessively high pressure.

It is an advantage of the invention that the washing result improves and/or the washing time can be reduced.

The invention will be described in greater detail in the accompanying drawing, in which

Figure 1 schematically shows a top view of an automatic vehicle washing equipment, and

Figure 2 is a diagram showing the washing result with prewash agent being fed at varying pressures.

Figure 1 shows an automatic vehicle washing apparatus. Figure 1 shows a vehicle washing line comprising substantially stationary units in relation to which a vehicle 5 to be washed is moved as shown by arrow A. The washing units are typically formed as a gantry below which the vehicle to be washed is moved. The means for moving the vehicle and the basic structure of the washing units are fully known per se, wherefore they are not described more closely herein. Means 1 for prewashing are arranged first in the direction of movement of the vehicle 5 to be washed. These means are used to spray prewash agent onto the surface of the vehicle. A prewash concentrate is typically used with e.g. an about 90% addition of water, and then the mixture of water and prewash concentrate is typically sprayed by nozzles having V-shaped openings onto the surface of the vehicle 5. Means 2 for actual washing are arranged next. The means 2 for actual washing preferably comprise high-pressure nozzles for directing high-pressure water jets onto the surface of the vehicle 5 for cleaning the vehicle 5. The wash line may then comprise a rinsing unit 3 for rinsing the vehicle, and means 4 for drying the vehicle 5. Naturally, an automatic vehicle washing apparatus may also comprise other units fully known per se, but for the sake of clarity they are not discussed more closely herein. The number and location of different units and the distance between them may vary according to the need. An automatic vehicle washing apparatus can further be arranged in such a way that the means and units 1 to 4 are moved along e.g. a rail in the longitudinal direction of the vehicle 5 with the vehicle 5 remaining substantially stationary. In such a known solution the means and units 1 to 4 are typically arranged in the same gantry structure.

Figure 2 shows the washing percentage as the pressure of the prewash agent varies. Curve B depicts the measurement result obtained with a sample, and curve C depicts the measurement result obtained with another

sample. Curve D depicts the average value of the measurement results. The horizontal axis shows the pseudo-pressure P of the prewash agent. The attribute pseudo-pressure P of the prewash agent refers to the pressure affecting the surface of the vehicle and having a numerical value of the size of the pressure of the prewash agent at the nozzle with the nozzle at an about 25-cm distance from the surface of the vehicle. Hence, if the nozzle is arranged e.g. 15 cm from the surface of the vehicle, and the intention is to reach a 10-bar pseudo-pressure, the pressure at the nozzle is consequently less than 10 bar. Similarly, if the pressure at the nozzle is 14 bar, a 10-bar pseudo-pressure is reached by placing the nozzle more than 25 cm from the surface of the vehicle. The vertical axis shows the cleaning result, i.e. the relative degree of cleaning in percent, indicating the cleanness improvement achieved at the cleaned spot divided by the difference between a clean and a dirty unwashed spot.

The tests performed show that the cleaning result improves as the pseudo-pressure P of the prewash agent increases. An improvement in the cleaning result is apparent at least in some cases when the pseudo-pressure P of the prewash agent exceeds 8 bar. On the other hand, an increase in pressure resulted in an impaired cleaning result, and consequently, when the pseudo-pressure P of the prewash agent exceeds 16 bar, no substantial improvement in the cleaning result could be observed. Usually the cleaning result improves as the amount of prewash agent increases. However, by changing the pressure, although the amount of prewash agent increases as the pressure increases, the cleaning result impaired as the pressure exceeded 16 bar. Particularly advantageous cleaning results have been achieved with the pseudo-pressure P of the prewash agent varying between 10 and 14 bar. The properties of the detergent used and the changes in temperature affect the determination of the most efficient pressure range. The final result is further affected by the dirt on the surface of the vehicle. Hence, if the duration of the actual washing is kept the same, a better washing result is achieved. On the other hand, the actual washing time may be reduced if the previous washing result has been sufficiently good. If the time during which prewash agent is fed is the same as before, and a high pressure is used, the amount of prewash agent used naturally increases slightly. When using high pressure, the prewash agent can, however, be spread onto the surface of the car faster, resulting in no increase in the amount of prewash agent.

The drawing and the related description are only intended to illustrate the inventive idea. The details of the invention may vary within the scope of the claims. Consequently the means 2 for washing can be e.g. brushes. The effect of the high pressure of the prewash agent is most advantageously
5 observed when nozzles providing a high-pressure water jet are used. The nozzles are preferably oscillating point jet nozzles producing a point-like jet with a pressure that is sufficiently high even on the surface of the vehicle.

CLAIMS

1. A method of washing vehicles by an automatic vehicle washing apparatus comprising at least means (1) for prewashing and means (2) for actual washing, said means (1, 2) and the vehicle (5) to be washed being arranged to move in relation to each other in the longitudinal direction of the vehicle (5) to be washed, whereby the vehicle (5) is prewashed by spraying prewash agent onto the surface of the vehicle (5) during prewash, and washed, **characterized** by spraying the prewash agent onto the surface of the vehicle (5) to be washed with the pseudo-pressure (P) of the prewash agent exceeding 8 bar.
2. A method as claimed in claim 1, **characterized** in that the pseudo-pressure (P) of the prewash agent is less than 16 bar.
3. A method as claimed in claim 1 or 2, **characterized** in that the pseudo-pressure (P) of the prewash agent between 10 and 14 bar.
4. A method as claimed in any one of the previous claims, **characterized** in that the actual washing of the vehicle (5) is performed by high-pressure water jets.

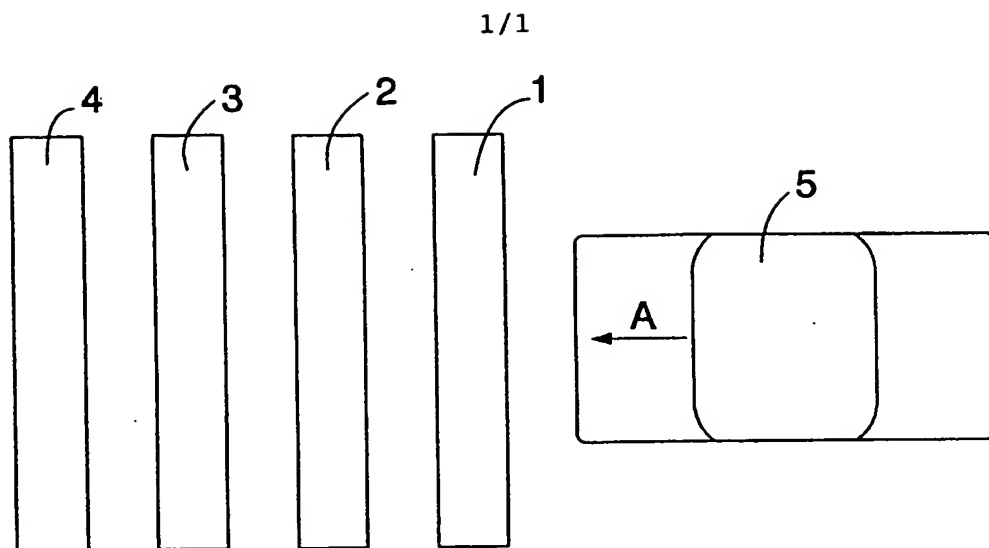


FIG. 1

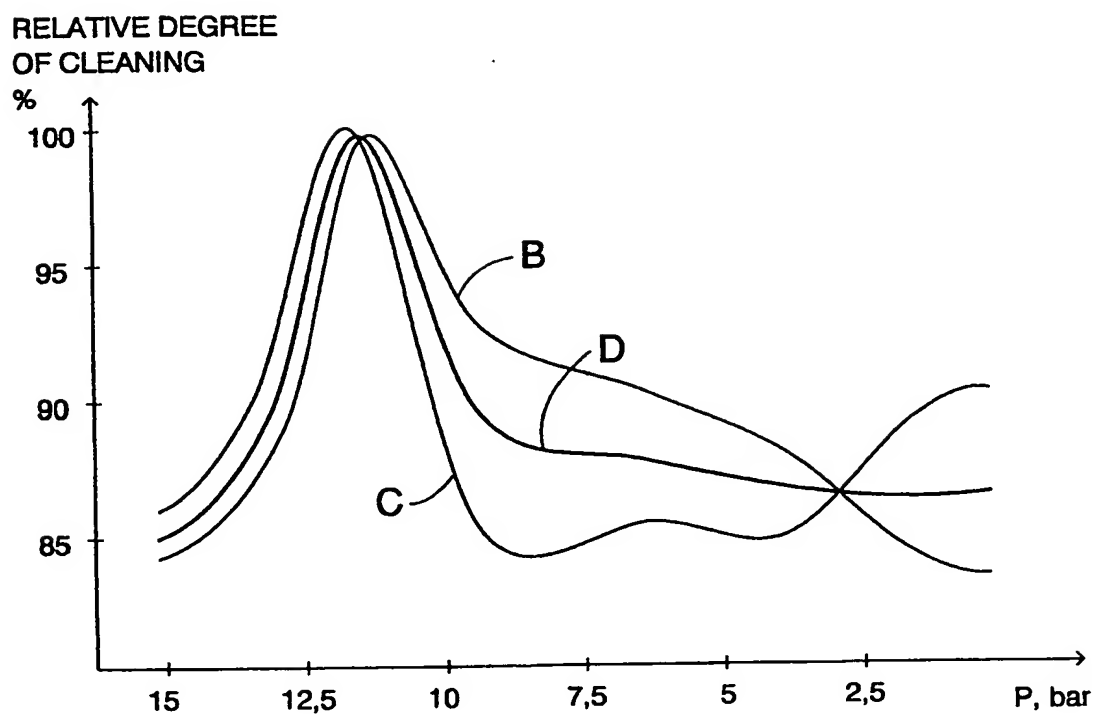


FIG. 2

INTERNATIONAL SEARCH REPORT

International application No.

PCT/FI 99/00076

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: B60S 3/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: B60S

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, WPI

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DE 3632554 A1 (TWA TANK-UND WASCHANLAGEN-AUSRÜSTUNGS GMBH), 7 April 1988 (07.04.88), column 2, line 6 - line 35; column 3, line 34 - line 63 --	1-4
X	EP 0363579 A2 (BIVENS WINCHESTER CORPORATION), 18 April 1990 (18.04.90), abstract --	1-4
X	US 3409030 A (A.P. SCHMIDT), 5 November 1968 (05.11.68), column 2, line 34 - line 44 --	1-4
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Further documents are listed in the continuation of Box C.



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Date of the actual completion of the international search

18 May 1999

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C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 2627306 A1 (ERICK MESSAGEOT), 18 August 1989 (18.08.89) -- -----	1

INTERNATIONAL SEARCH REPORT
Information on patent family members

03/05/99

International application No.
PCT/FI 99/00076

Patent document cited in search report			Publication date	Patent family member(s)	Publication date
DE	3632554	A1	07/04/88	NONE	
EP	0363579	A2	18/04/90	US 4865058 A US 5016662 A	12/09/89 21/05/91
US	3409030	A	05/11/68	NONE	
US	4135533	A	23/01/79	NONE	
FR	2627306	A1	18/08/89	NONE	